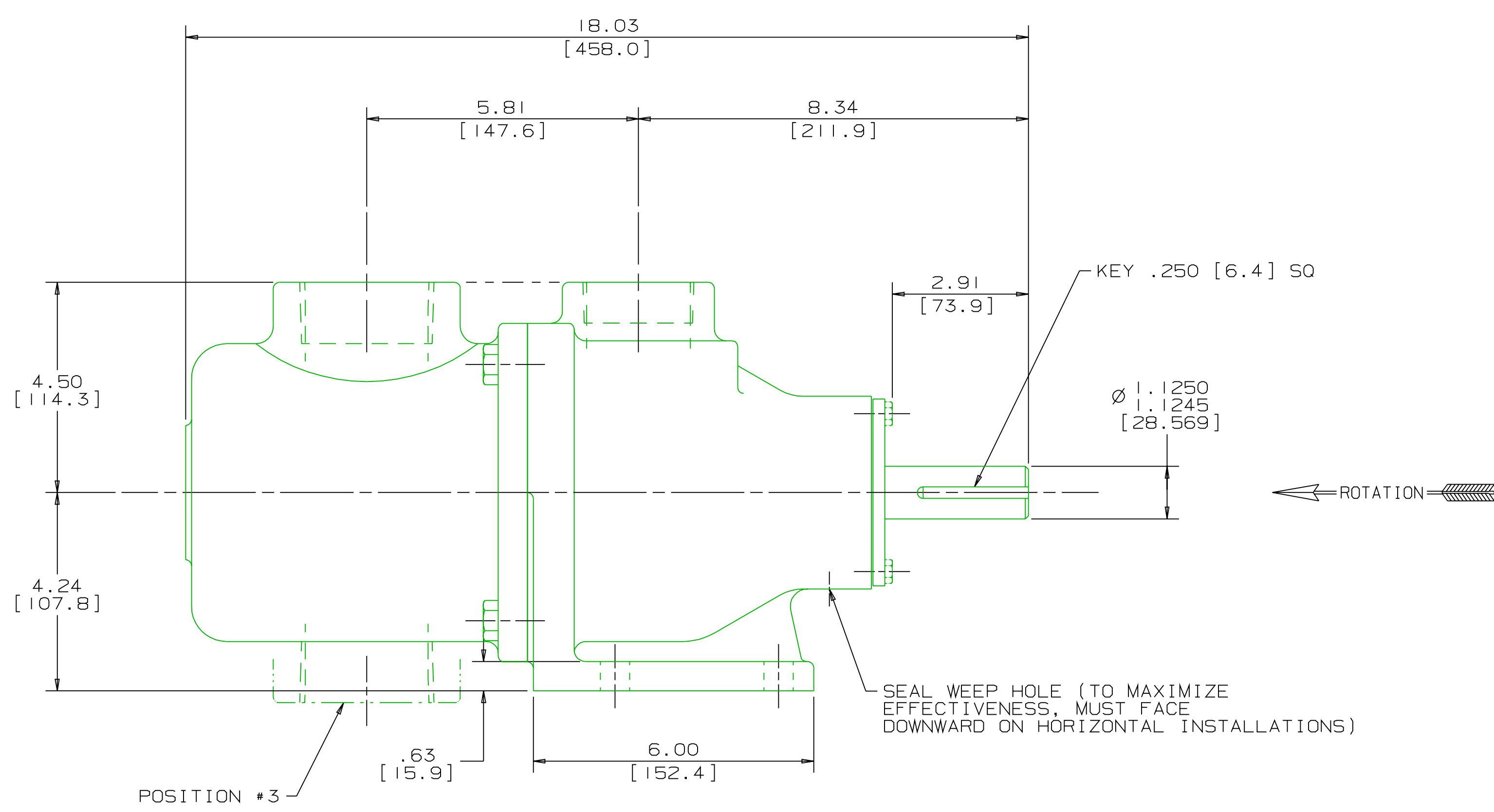
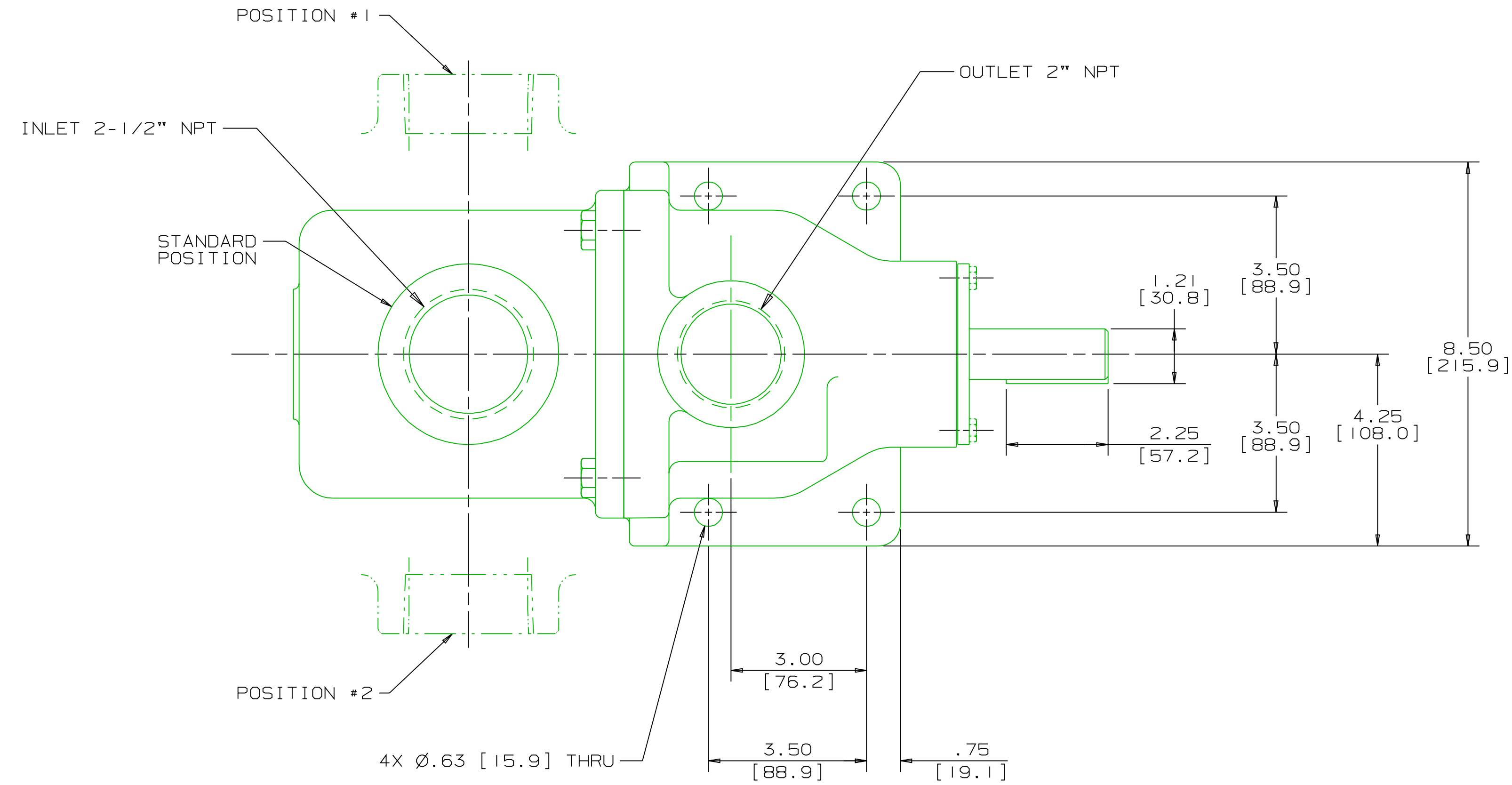


REVISION HISTORY						
CHG NO	ZONE	REV	DESCRIPTION	DATE	BY	APPROVED
00-00292	ALL	1	ADD WEEP HOLE NOTE, NOTE 2, EMAIL, CERT BLOCK	5-15-00	WLW	WLW



DRAWING CERTIFICATION	
CUSTOMER NAME	-----
CUSTOMER PO NUMBER	---
CUSTOMER PART NUMBER	-
BOM NUMBER	-----
PUMP TYPE	-----
SHAFT ROTATION	-----
INLET PORT POSITION	--
OTHER INFORMATION	
CERTIFIED BY	-----
CERTIFIED DATE	-----
IMO ORDER NUMBER	-----
DATA REVISION NUMBER	-

- NOTES:
- UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES. DIMENSIONS IN [ ] ARE MILLIMETERS.
  - PORT POSITIONS ARE RELATIVE TO THE WEEP HOLE FACING DOWNWARD.

WEB ADDRESS: WWW.IMO-PUMP.COM EMAIL: IMO.PUMP@COLFAXCORP.COM

DRAWN	JTT 04-01-98
CHECKED	MJC 04-04-98
APPROVED	MJC 04-04-98
PROCESS	
METHODS	

**Imo Pump**  
 1710 Airport Road  
 PO Box 5020  
 Monroe, NC USA  
 28111.5020

COMMENTS:		THIRD ANGLE PROJECTION		SIZE	CAGE CODE	DWG NO
STANDARD ROTATION IS CLOCKWISE WHEN VIEWED FROM COUPLING END OF PUMP. SUCTION STRAINER AND DISCHARGE RELIEF VALVE MUST BE PROVIDED.		FIRST ORDER		818612	59180	SDD19398
ALIGNMENT: UNITS ARE ACCURATELY ALIGNED AT THE FACTORY. ALIGNMENT SHOULD BE CHECKED BEFORE STARTING TO ENSURE THAT IT IS STILL WITHIN .005 [0.13] F.W.		USED ON		3243 / 360	SCALE 1/2	WEIGHT 92 LB [41.7 kg] SHEET 1 OF 1
PRESTARTING: FLUSH SUCTION PIPING BEFORE CONNECTING PUMP. PRIME AND VENT PUMP. DO NOT START PUMP WITH VALVES CLOSED. READ INSTRUCTION MANUAL FOR DETAILS BEFORE STARTING.						

TITLE  
 OUTLINE STANDARD \_3E\_F-187\_/200\_